

PRINCCIPAL PROPERTIES

Product Category	ABS	Grade	TLZA11F	
Standard test	CB	ASTM	Unit	Typical value
Mechanical property				
Tensile strength at break	GB/T 1040-92	D638	Mpa	45
Elongation at break	GB/T 1040-92	D638	%	45
Yield flexural strength	GB 9341-88	D790	Mpa	75
Unnotched impact strength of tube-supported beam	GB/T 1043-93	D256	KJ/m ²	50
Notch impact strength of tube support beam	GB/T 1043-93	D256	KJ/m ²	13
Notched Izod Impact Strength	GB1843-89	D256	KJ/m ²	19
Rockwell hardness	GB9342-88			
Thermal property				
Heat distortion temperature	GB1643-89	D648	°C	98
Flame retardancy				V0
Processing				
Solution flow rate	GB3682-89	D1238	g/10min	4.2
Molding shrinkage			%	0.4~0.6
Injection molding temperature			°C	220~240
density	GB1033-86	D792	g/cm ³	1.2

Note: The above data are typical values and are for reference only.