

PRINCCIPAL PROPERTIES

Product Category	ABS	Grade	TLZA30G	
Standard test	CB	ASTM	Unit	Typical value
Mechanical property				
Tensile strength at break	GB/T 1040-92	D638	Mpa	75
Elongation at break	GB/T 1040-92	D638	%	≥2
Yield flexural strength	GB 9341-88	D790	Mpa	140
Unnotched impact strength of tube-supported beam	GB/T 1043-93	D256	KJ/m ²	25
Notch impact strength of tube support beam	GB/T 1043-93	D256	KJ/m ²	6
Notched Izod Impact Strength	GB1843-89	D256	KJ/m ²	5.5
Rockwell hardness	GB9342-88			
Thermal property				
Heat distortion temperature	GB1643-89	D648	℃	110
Flame retardancy				
Processing				
Solution flow rate	GB3682-89	D1238	g/10min	
Molding shrinkage			%	0.2~0.4
Injection molding temperature			℃	220~245
Density	GB1033-86	D792	g/cm ³	1.26

Note: The above data are typical values and are for reference only.